



NOTE:  
DIMENSIONS IN [ ] ARE INCHES AND  
FOR REF. ONLY

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY		
PARTS LIST						
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER <b>P4390106-00</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>			
TOLERANCES		DRAWN BY <b>MUSCIA</b>				
DECIMALS	ANGULAR	DATE <b>3/29/99</b>	CHIEF DESIGN ENGINEER <b>D. SHU</b>	DATE <b>4/9/99</b>		
.X - .1 [2.5]	- 0°30'	CHECKED BY <b>J. CHANG</b>	GP LEADER <b>T.M. KUZAY</b>	DATE <b>4/12/99</b>		
.XX - .01 [0.25]		DESIGNER <b>CHANG/MUSCIA</b>	PROJECT MGR.	DATE		
.XXX - .005 [0.13]		RESPONSIBLE ENGINEER <b>J. CHANG</b>	APPROVED/RELEASED	DATE		
SURFACE ROUGHNESS 125 ✓		MATERIAL <b>SEE ABOVE</b>				
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		SCALE <b>1:1</b>	SIZE <b>B</b>	DRAWING NUMBER <b>P4-390106-00</b>		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		SHEET <b>14</b>				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5						
DO NOT SCALE DRAWING						